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KARAT Coating System Technical Data

Areco's KARAT is a high quality coating system with a total surface coating of 45 µm. The surface is optimised for resistance to wear, scratching and weather. The coating has a very good gloss and colour stability as well as excellent corrosion protection up to environmental category C5. KARAT coating system has 20 years quality warranty, see specific document, Areco WARRANTY.

Base material	Continuously hot-dip galvanised sheet steel according to EN10346.			Steel Sheet
Coating system	Strip-coated according to EN10169			Cold-rolled Steel
	Visible side:	45-50 μm (inkl. primärskikt 20 μm)		Hot-metalized Zinc Coat
	Reverse side:	7-10 µm reverse side varnish		Primary Layer
	Properties	Test method	Data/value	Top Layer Backside Varnish
	Paint thickness:	EN 13523-1	see above	
	Gloss:	EN 13523-2	40	
	Bendability, radius:	EN 13523-7	1T	
	(T-bend)			
	Impact resistance:	EN 13523-12	35N	
Temperature resistance	90 °C			
Resistance to chemicals	Acids	Resistant		-
	Bases	Resistant		-
	Aliphatics	Resistant		-
	Aromatic compounds	Resistant		-
	Alcohols	Resistant Not durable Limited durability		-
	Ketones			-
	Chlorinated			
	Mineral oils	Resistant		-
Reaction to fire	A1 according to EN 13501-1			-
Anti-slip	Properties corresponding to other strip-coated sheet metal materials			-
Corrosion category	RC5			-
UV category	Ruv3			-