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## Interior Polyester Coating Technical Data

Areco's Polyester coating system on a base of polyester resin is the most economical system for indoor environments when a corrosivity category of C1-C2 is required. The coating system exhibits very good properties and a balance between flexibility and hardness/surface durability. The coating has a very good gloss and colour stability, as well as excellent resistance to metal blackening. Polyester coating system for interior use has 5 years quality warranty, see specific document, Areco WARRANTY.

Base material	Continuously hot-dip galvanised sheet steel according to EN10346.			Steel Sheet
Coating system	Strip-coated according to EN10169			Cold-rolled Steel
	Visible side:	15 μm (incl. primary layer 5 μm)		─ Hot-metalized Zinc Coati
	Reverse side:	7-10 µm reverse side varnish		
	Properties	Test method	Data/value	Top Layer
	Paint thickness:	EN 13523-1	see above	Backside Varnish
	Gloss:	EN 13523-2	30 - 50	-
	Bendability, radius:	EN 13523-7	5T	
	(T-bend)			
	Impact resistance:	EN 13523-12	20N	
Temperature resistance	90 °C	1	I	-
Resistance to chemicals	Acids	Resistant		-
	Bases	Resistant   Resistant   Resistant   Resistant   Not durable		-
	Aliphatics			
	Aromatic compounds			
	Alcohols			
	Ketones			
	Chlorinated	Limited durability	ited durability	
	Mineral oils	Resistant		-
Reaction to fire	A1 according to EN 13501-1			-
Anti-slip	Properties corresponding to other strip-coated sheet metal materials			-
Corrosion category	CPI2			-
UV category	Not relevant			-